

**Practice: 367 - Roofs and Covers****Scenario: #1 - Hoop Structure Roof****Scenario Description:**

A flexible membrane or fabric-like roof placed on a steel truss hoop-like supports and supporting foundation. Manure is stored as a liquid in basins, tanks, and as a solid on concrete and earthen surfaces. Excess precipitation can cause premature filling of storages or cause nutrients to leach from solid manure piles leading to uncontrolled runoff as well as odor issues.

Associated practices include Waste Storage Facility (313), Animal Mortality Facility (316), Composting Facility (317), Roof Runoff Structure (558), and Waste Treatment (629).

**Before Situation:**

Applicable where the exclusion of precipitation from an animal waste storage and/or treatment facility will improve of an existing or planned system. Manure is stored as a liquid in basins, tanks, and as a solid on concrete and earthen surfaces. Excess precipitation can cause premature filling of storages or cause nutrients to leach from solid manure piles leading to uncontrolled runoff as well as odor issues.

**After Situation:**

A flexible membrane or fabric-like roof placed on a steel truss hoop-like supports and supporting foundation. Roof or cover will be engineered and installed in accordance with appropriate building codes and permits. Typical size is 9,000 square feet (36' X 250') and is over an approved animal waste management facility as a component of a CNMP. It is designed to prevent precipitation to allow proper management of animal waste streams (manure or compost streams), thus mitigating the negative factors from the "before practice implementation".

**Scenario Feature Measure:** Footprint of the building

**Scenario Unit:** Square Foot

**Scenario Typical Size:** 9,000

**Scenario Cost:** \$54,210.32

**Scenario Cost/Unit:** \$6.02

**Cost Details (by category):**

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
<b>Materials</b>						
Roof, Hoop Truss Arch Structure, 30-60' wide	1668	Hoop Truss Arch Structure with fabric cover - 30' to 60' width, includes materials, equipment, and installation. Does not include foundation preparation.	Square Foot	\$5.95	9000	\$53,550.00
<b>Mobilization</b>						
Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$71.44	2	\$142.88
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$258.72	2	\$517.44

**Practice: 367 - Roofs and Covers****Scenario: #2 - Timber or Steel Sheet Roof****Scenario Description:**

A timber framed structure without enclosing sidewalls with a timber or steel "sheet" roof and supporting foundation. Manure is stored as a liquid in basins, tanks, and as a solid on concrete and earthen surfaces. Excess precipitation can cause premature filling of storages or cause nutrients to leach from solid manure piles leading to uncontrolled runoff as well as odor issues.

Associated practices include Waste Storage Facility (313), Animal Mortality Facility (316), Composting Facility (317), Agrichemical Handling Facility (309), Roof Runoff Structure (558), and Waste Treatment (629).

**Before Situation:**

Applicable where the exclusion of precipitation from an animal waste storage and/or treatment facility will improve of an existing or planned system. Manure is stored as a liquid in basins, tanks, and as a solid on concrete and earthen surfaces. Excess precipitation can cause premature filling of storages or cause nutrients to leach from solid manure piles leading to uncontrolled runoff as well as odor issues.

**After Situation:**

A timber framed building with a timber or steel "sheet" roof and supporting foundation. Engineered and installed in accordance with appropriate building codes and permits. Typical size is 5,000 square feet and is over an approved animal waste management facility as a component of a CNMP. It is designed to prevent precipitation to allow proper management of animal waste streams (manure or compost streams), thus mitigating the negative factors from the "before practice implementation".

**Scenario Feature Measure:** Area under roof**Scenario Unit:** Square Foot**Scenario Typical Size:** 5,000**Scenario Cost:** \$35,201.60**Scenario Cost/Unit:** \$7.04**Cost Details (by category):**

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
<b>Materials</b>						
Roof, Post Frame Building, 30' to 60' wide	1676	Post Frame Building, no sides, - 30' to 60' width. Building sites with expected snow loads up to 30 lbs per square foot and wind exposure in semi protected areas (wooded or terrain with numerous closely spaced obstructions). Includes materials, shipping	Square Foot	\$6.96	5000	\$34,800.00
<b>Mobilization</b>						
Mobilization, very small equipment	1137	Equipment that is small enough to be transported by a pick-up truck with typical weights less than 3,500 pounds. Can be multiple pieces of equipment if all hauled simultaneously.	Each	\$71.44	2	\$142.88
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$258.72	1	\$258.72

**Practice: 367 - Roofs and Covers****Scenario: #3 - Flexible Membrane Cover Only****Scenario Description:**

A fabricated rigid, semi-rigid, or flexible membrane over a waste storage or treatment facility. The membrane will cover the entire surface of a waste storage or treatment facility (e.g. waste treatment lagoon or anaerobic digester). Cover will exclude precipitation and/or capture biogas for controlled release for flaring or anaerobic digestion. This scenario does not include the flare to convert methane to carbon dioxide.

Associated practices include Waste Storage Facility (313), Waste Treatment Lagoon (359), Anaerobic Digester (366), Animal Mortality Facility (316), Composting Facility (317), Roof Runoff Structure (558), Pumping Plant (533), and Waste Treatment (629).

**Before Situation:**

Applicable where the exclusion of precipitation from an animal waste storage or treatment lagoon will improve the management of an existing or planned system, capture and controlled release or flaring of emissions from an existing or planned agricultural waste storage to improve air quality, and/or biogas production and capture for energy use are part of the existing or planned animal waste management system.

**After Situation:**

A fabricated rigid, semi-rigid, or flexible membrane over a waste storage or treatment facility. The membrane will cover the entire surface of a waste storage or treatment facility (e.g. waste treatment lagoon or anaerobic digester).

**Scenario Feature Measure:** Surface of Membrane

**Scenario Unit:** Square Foot

**Scenario Typical Size:** 50,000

**Scenario Cost:** \$299,819.24

**Scenario Cost/Unit:** \$6.00

**Cost Details (by category):**

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
<b>Equipment/Installation</b>						
Skidsteer, 80 HP	933	Skidsteer loader with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	\$43.30	60	\$2,598.00
Trencher, 8"	936	Equipment and power unit costs. Labor not included.	Hour	\$90.21	60	\$5,412.60
<b>Labor</b>						
Equipment Operators, Light	232	Includes: Skid Steer Loaders, Hydraulic Excavators <50 HP, Trenchers <12", Ag Equipment <150 HP, Pickup Trucks, Forklifts, Mulchers	Hour	\$22.65	120	\$2,718.00
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$28.44	80	\$2,275.20
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$18.99	200	\$3,798.00
<b>Materials</b>						
Synthetic Liner, 40 mil	1387	Synthetic 40 mil HDPE, LLDPE, EPDM, etc membrane liner material. Includes materials and shipping only.	Square Foot	\$5.65	50000	\$282,500.00
<b>Mobilization</b>						
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$258.72	2	\$517.44

**Practice: 367 - Roofs and Covers****Scenario: #4 - Flex Membrane with Flare****Scenario Description:**

A fabricated rigid, semi-rigid, or flexible membrane over a waste storage or treatment facility. The membrane will cover the entire surface of a waste storage or treatment facility (e.g. waste treatment lagoon or anaerobic digester). Cover will exclude precipitation and/or capture biogas for controlled release for flaring or anaerobic digestion. This scenario includes the flare to convert methane to carbon dioxide.

Associated practices include Waste Storage Facility (313), Waste Treatment Lagoon (359), Anaerobic Digester (366), Animal Mortality Facility (316), Composting Facility (317), Roof Runoff Structure (558), Pumping Plant (533), and Waste Treatment (629).

**Before Situation:**

Applicable where the exclusion of precipitation from an animal waste storage or treatment lagoon will improve the management of an existing or planned system, capture and controlled release or flaring of emissions from an existing or planned agricultural waste storage to improve air quality, and/or biogas production and capture for energy use are part of the existing or planned animal waste management system.

**After Situation:**

A fabricated rigid, semi-rigid, or flexible membrane over a waste storage or treatment facility. The membrane will cover the entire surface of a waste storage or treatment facility (e.g. waste treatment lagoon or anaerobic digester). This scenario includes the flare to convert methane to carbon dioxide.

**Scenario Feature Measure:** Surface of Membrane

**Scenario Unit:** Square Foot

**Scenario Typical Size:** 50,000

**Scenario Cost:** \$311,366.16

**Scenario Cost/Unit:** \$6.23

**Cost Details (by category):**

Component Name	ID	Component Description	Unit	Price (\$/unit)	Quantity	Cost
<b>Equipment/Installation</b>						
Skidsteer, 80 HP	933	Skidsteer loader with horsepower range of 60 to 90. Equipment and power unit costs. Labor not included.	Hour	\$43.30	60	\$2,598.00
Trencher, 8"	936	Equipment and power unit costs. Labor not included.	Hour	\$90.21	60	\$5,412.60
<b>Labor</b>						
Skilled Labor	230	Labor requiring a high level skill set: Includes carpenters, welders, electricians, conservation professionals involved with data collection, monitoring, and or record keeping, etc.	Hour	\$28.44	80	\$2,275.20
General Labor	231	Labor performed using basic tools such as power tool, shovels, and other tools that do not require extensive training. Ex. pipe layer, herder, concrete placement, materials spreader, flagger, etc.	Hour	\$18.99	200	\$3,798.00
Equipment Operators, Light	232	Includes: Skid Steer Loaders, Hydraulic Excavators <50 HP, Trenchers <12", Ag Equipment <150 HP, Pickup Trucks, Forklifts, Mulchers	Hour	\$22.65	80	\$1,812.00
<b>Materials</b>						
Covered Lagoon Flare	1666	Flare excess gas to convert from methane to carbon dioxide. Includes labor and equipment.	Each	\$12,452.92	1	\$12,452.92
Synthetic Liner, 40 mil	1387	Synthetic 40 mil HDPE, LLDPE, EPDM, etc membrane liner material. Includes materials and shipping only.	Square Foot	\$5.65	50000	\$282,500.00
<b>Mobilization</b>						
Mobilization, medium equipment	1139	Equipment with 70-150 HP or typical weights between 14,000 and 30,000 pounds.	Each	\$258.72	2	\$517.44